

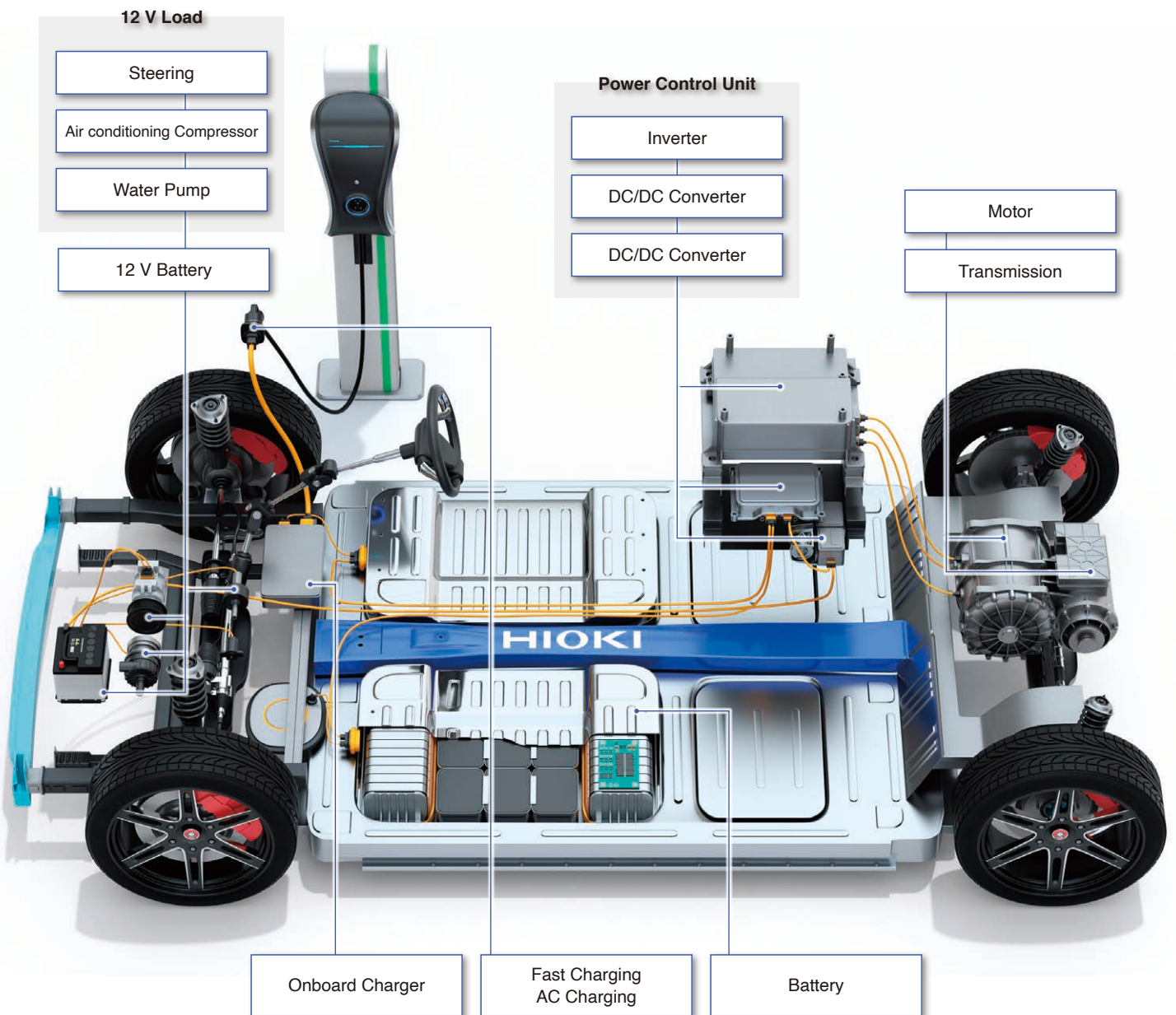
*Motor Measurement,  
from Performance Analysis  
to Quality Testing*

Measurement Application Profile

# Improving Motor Performance and Quality

## High-Precision Measurement Solutions

Hioki offers a diverse array of motor measurement solutions that can be used in applications ranging from performance analysis to quality testing. The ability to assess and analyze using high-precision measurement technologies provides valuable assistance to engineers as they work to increase motor performance and quality.



## Design / Development

### **Inverter Motor Efficiency & Loss Evaluation** Page 4

Simultaneously measure inverter input and output power, and motor output. Evaluate inverter, motor, and overall system efficiency and loss in an accurate and highly reproducible manner.

### **Inverter Motor ECU Measurement and Calibration** Page 5

Make quick work of PCU calibration by taking advantage of PW8001 and INCA<sup>\*1</sup> link functionality so that you can use the PW8001 to perform accurate power and motive power measurement. You can simultaneously monitor CAN bus data and ECU RAM values.

### **Identifying PMSM Motor Parameters** Page 6

Identify more accurate motor control motor control by using motor parameters measured under actual operating conditions in upstream design processes.

### **Test Automobile Fuel Economy** Page 7

Taking fuel economy measurements that comply with WLTP international standards requires the precise measurement of current integration and power integration for the recharging/discharging of each battery in the system.

### **Measuring Motor Temperature** Page 8

Apply thermocouples to the motor frame and winding to record temperature variations. Display and record differences in temperature relative to the measurement environment as a waveform in real time.

### **EV and EV Motor Evaluation Using CAN/CAN FD** Page 9

Accurately assess behavior during HILS testing and vehicle evaluation by simultaneously measuring control and sensor data on the CAN bus and actual analog values.

### **Measuring Dynamic Motor Characteristics** Page 10

Record inverter output voltage and current, torque, and RPM from motor start to stop. Calculate inverter output power, motor power, and motor efficiency using waveform calculations.

### **Measuring Motor Torque Vibrations** Page 11

Measure torque and vibration, and analyze behavior during motor operation. Discover resonance phenomena and other unpredicted frequency components by using FFT calculations to perform a frequency analysis.

### **Measuring Resolver Rotation Angles** Page 12

Record the resolver rotor excitation and output signal, and calculate the rotation angle using waveform calculation functionality. Verify motor control sequences by analyzing the relationship between the resolver rotation angle and other signals.

## Production / Testing

### **Layer Short Testing of Motor Windings** Page 13

Detect insulation failures (layer shorts) and deterioration in motor windings. Generate pass/fail judgments with greater precision than conventional approaches by quantifying response waveforms.

### **Motor Winding Maintenance** Page 14

Perform impulse testing and use the results in motor winding maintenance and trend management.

### **Partial Discharge Testing(IEC-Compliant / Latent Defect Detection)** Page 15

Partial discharges generated during AC or impulse high-voltage application are monitored to detect early-stage insulation degradation. Undetectable by insulation resistance, hipot, or surge tests, these discharges reveal latent defects in motor coils.

### **Motor and Winding Insulation Resistance & Withstand Voltage Testing** Page 16

Carry out insulation resistance and breakdown voltage testing. Ensure a high level of safety by testing the state of insulation as part of shipping inspections.

### **Winding Resistance Measurement** Page 17

Check for wire breaks by measuring winding resistance with a high level of precision. Check for incorrect wire thickness and turn count by using a high-precision resistance meter to make the measurements.

### **Motor Coil Inductance Measurement** Page 18

Measure winding inductance. Check phase balance, motor dynamic performance, RPM variations, and compatibility of the driver and motor.

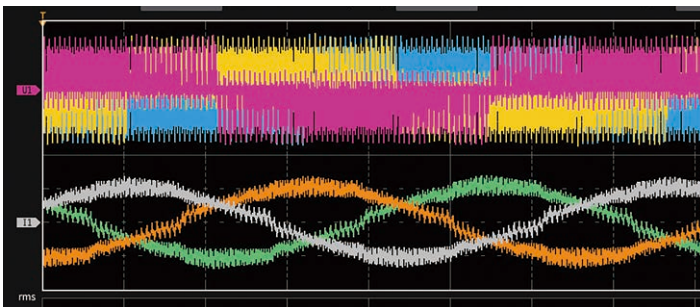
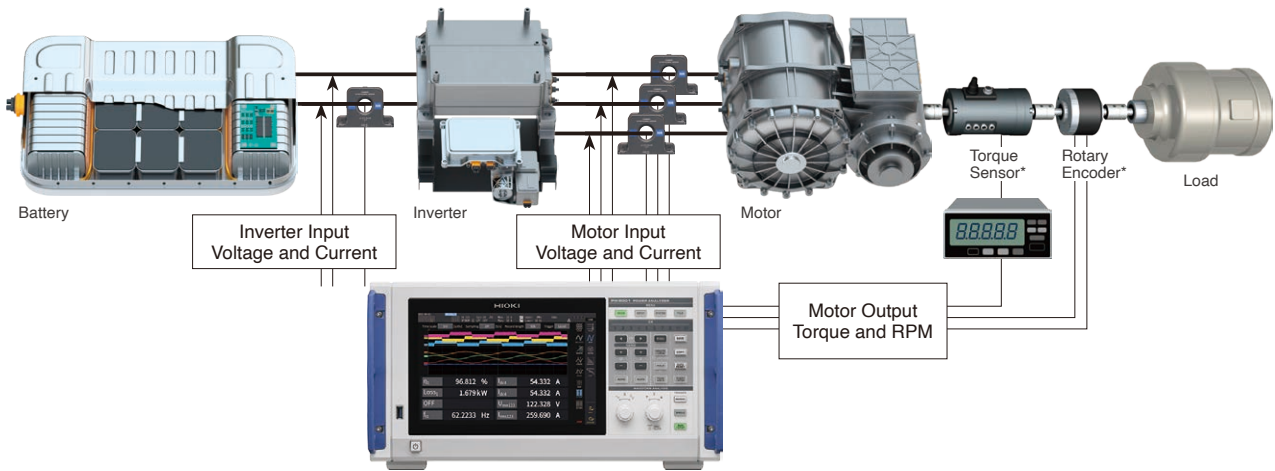
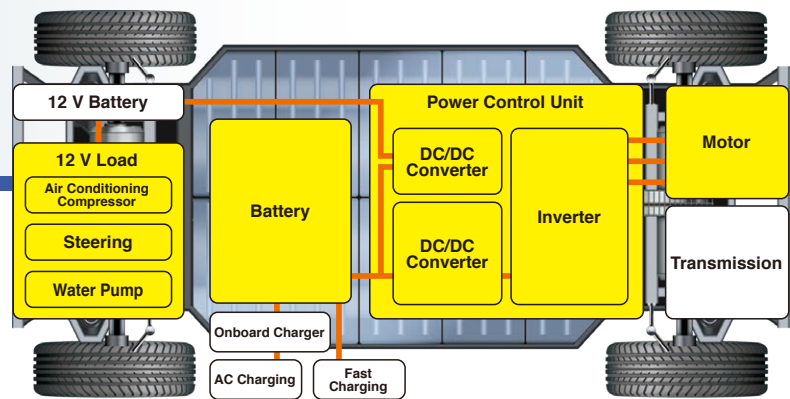
### **Motor Weld Quality Testing** Page 19

Test weld quality in hairpin stators (rectangular-wire) using a high-resolution, high-accuracy DC resistance meter.

Design/Development

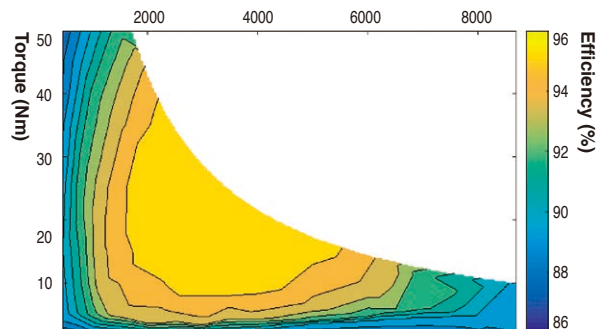
# Inverter Motor Efficiency & Loss Evaluation

Simultaneously measure inverter input and output power, and motor output. Evaluate inverter, motor, and overall system efficiency and loss in an accurate and highly reproducible manner.



Waveform analysis and power spectrum analysis of motor input

Voltage and current waveforms can be analyzed, as well as to perform a comprehensive analysis of active power on a frequency basis.



Efficiency/Loss Map

Created using measurement data and MATLAB. (MATLAB is a registered trademark of MathWorks.)

## Equipment Used



POWER ANALYZER  
PW8001



AC/DC CURRENT SENSOR  
CT6875A, CT6876A

### PW8001

- High Precision Power Analyzer for Motor and Inverter Efficiency Analysis
- Up to 8 power channels optimizing your measurement
- Simultaneous analysis of 4 motors (optional)

### CT6875A, CT6876A

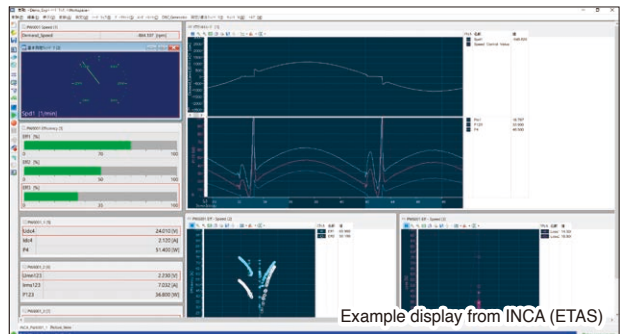
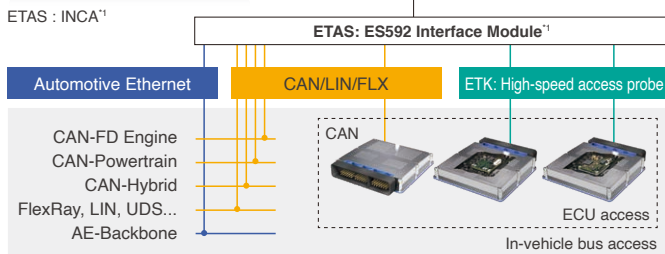
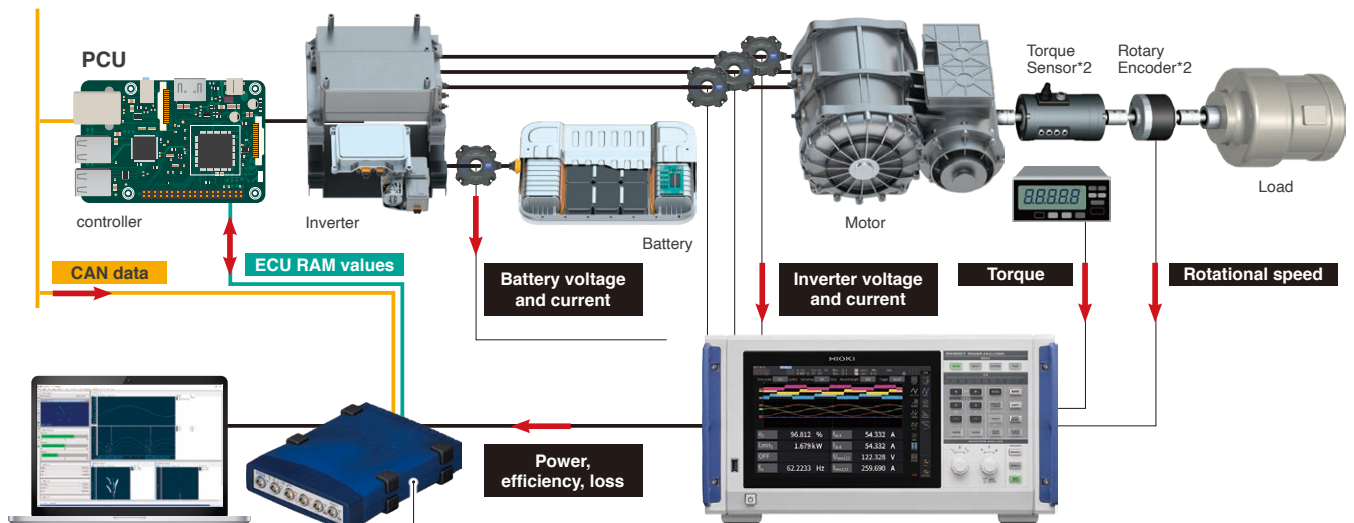
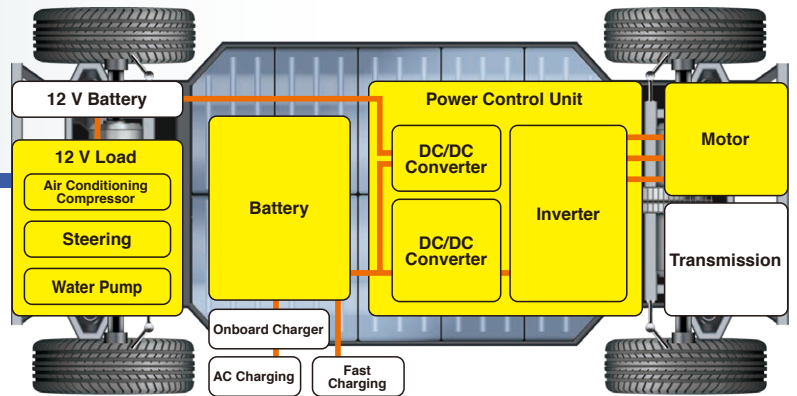
- 500 A AC/DC, DC to 2 MHz (CT6875A)
- 1000 A AC/DC, DC to 1.5 MHz (CT6876A)

\* Please prepare the torque sensor and rotary encoder separately.

Design/Development

# Inverter Motor ECU Measurement and Calibration

Make quick work of PCU calibration by taking advantage of PW8001 and INCA<sup>1</sup> link functionality so that you can use the PW8001 to perform accurate power and motive power measurement. You can simultaneously monitor CAN bus data and ECU RAM values.

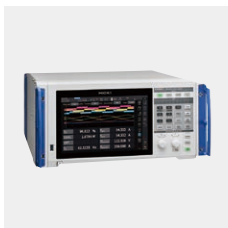


Comparison of measured values from a connected Power Analyzer, against CAN data and ECU RAM values

## Increase efficiency of measurement experiments and calibration INCA measurement, calibration, and diagnosis tool<sup>1</sup>

- Parameters can be rewritten during PCU operation
- High-speed monitoring of ECU RAM
- Aggregate data from multiple measurement system and buses into one intensive software

## Equipment Used



POWER ANALYZER PW8001



AC/DC CURRENT SENSOR

### PW8001

- High Precision Power Analyzer for Motor and Inverter Efficiency Analysis
- Up to 8 power channels optimizing your measurement
- Simultaneous analysis of 4 motors (optional)

### CT6904A, CT6904A-1, CT6904A-2, CT6904A-3

- 500 A AC/DC, DC to 4 MHz (CT6904A, CT6904A-1)
- 800 A AC/DC, DC to 4 MHz (CT6904A-2), DC to 2 MHz (CT6904A-3)

**ETAS** <sup>1</sup>Inquiries concerning ETAS tools should be directed to [www.etas.com](http://www.etas.com).

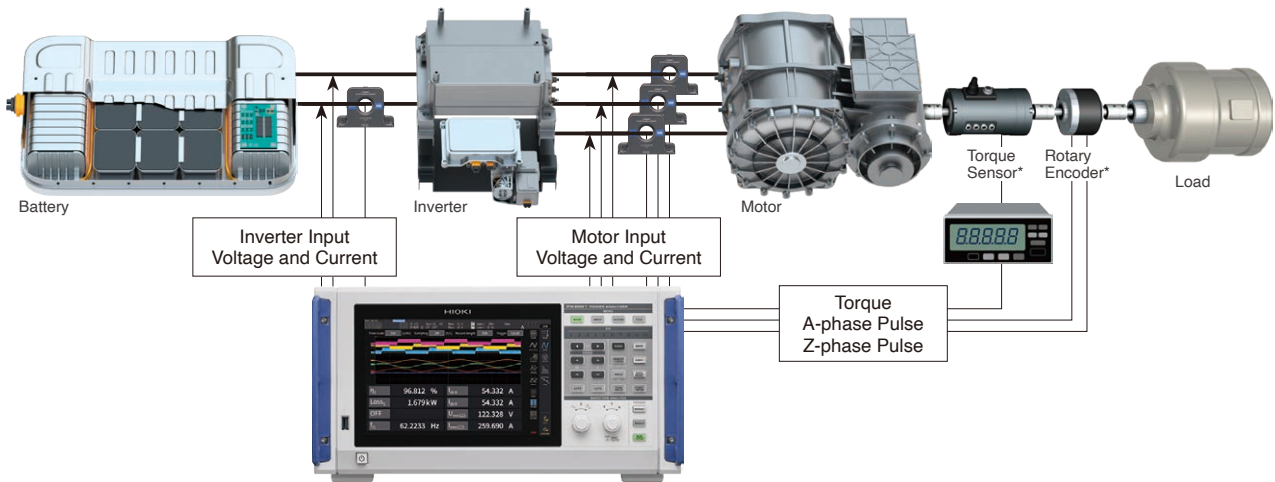
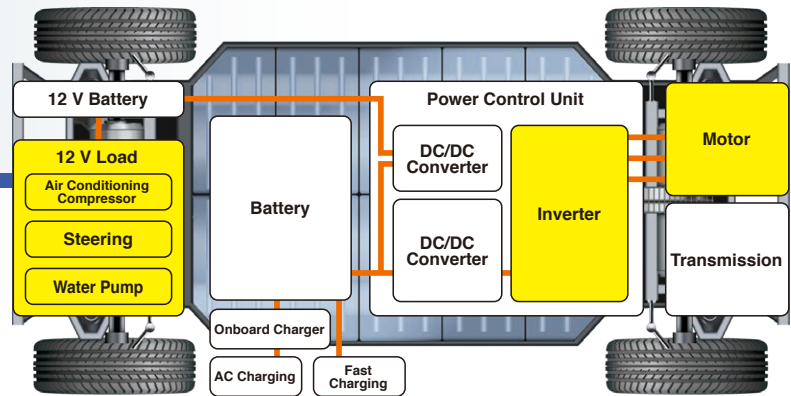
<sup>2</sup> Please prepare the torque sensor and rotary encoder separately.

Design/Development

# Identifying PMSM Motor Parameters

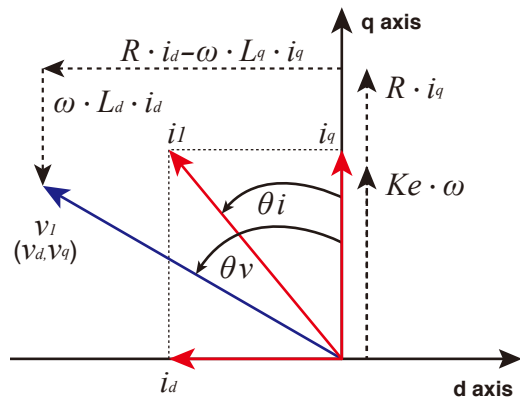
Identify more accurate motor control motor control by using motor parameters measured under actual operating conditions in upstream design processes.

**PMSM**  
Permanent magnet synchronous motors (PMSMs) have been attracting attention in recent years as a type of 3-phase AC motor that can deliver low energy loss and significantly reduced power consumption.



## Identifying Advanced Motor Control

In order to identify advanced motor control, it is necessary to take into account the current dependence of the d-axis and q-axis inductance  $L_d$  and  $L_q$ , which in the past were treated as constants. The PW8001 can carry out d-axis and q-axis vector analysis of voltage and current during motor operation. Since that data can be used to calculate  $L_d$  and  $L_q$  in real time, it is possible to measure the current saturation characteristics of motor parameters.



$$L_d = \frac{v_q - K_e \cdot \omega - R \cdot i_q}{\omega \cdot i_d} \quad L_q = \frac{R \cdot i_d - v_d}{\omega \cdot i_q}$$

## Equipment Used



POWER ANALYZER  
PW8001



AC/DC CURRENT SENSOR  
CT6875A, CT6876A

### PW8001

- High Precision Power Analyzer for Motor and Inverter Efficiency Analysis
- Up to 8 power channels optimizing your measurement
- Simultaneous analysis of 4 motors (optional)

### CT6875A, CT6876A

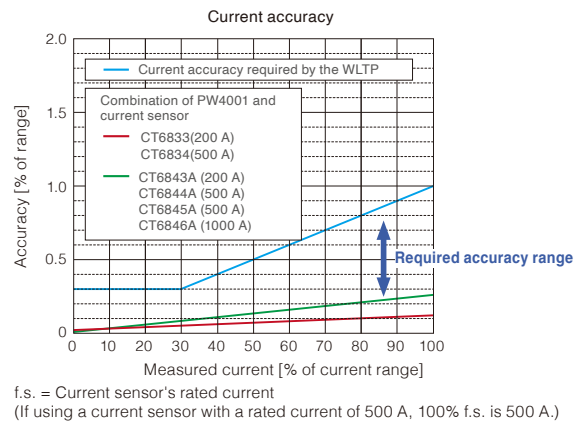
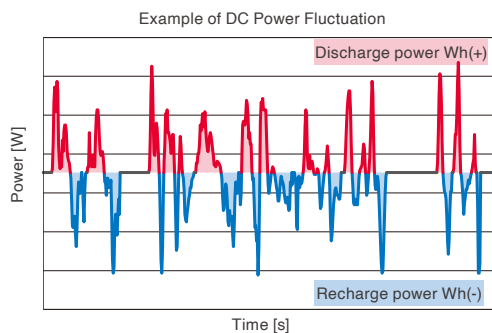
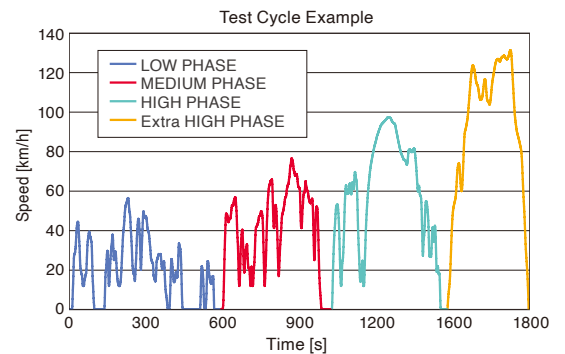
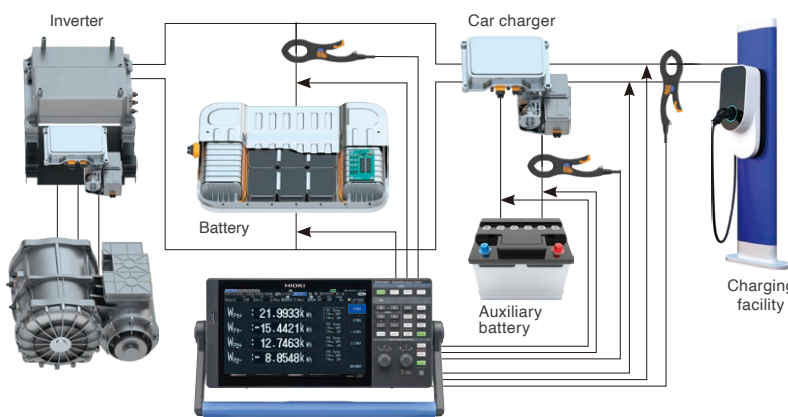
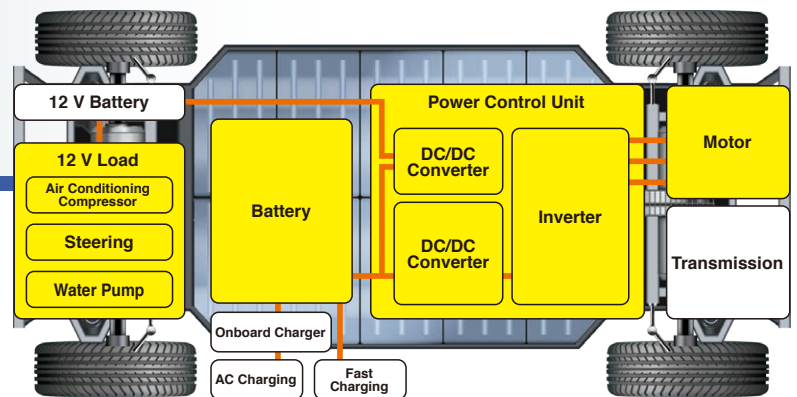
- 500 A AC/DC, DC to 2 MHz (CT6875A)
- 1000A AC/DC, DC to 1.5MHz (CT6876A)

\*Please prepare the torque sensor and rotary encoder separately.

## Design/Development

# Test Automobile Fuel Economy

Taking fuel economy measurements that comply with WLTP international standards requires the precise measurement of current integration and power integration for the recharging/discharging of each battery in the system. High accuracy clamp current sensors, the excellent DC accuracy of the PW4001, and the ability to integrate current and power at 50 ms intervals are extremely effective in meeting this application.



## Current and Power Integration Function by Polarity

DC integration measurement integrates the recharging power and discharging power by polarity for every sample at 500 kS/s, and measures positive-direction power magnitude, negative-direction power magnitude, and the sum of positive- and negative-direction power magnitude during the integration period. Accurate measurement of recharging power and discharging power is possible even if there is rapid repetition of battery recharging/discharging.

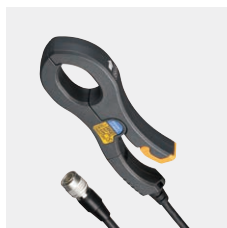
## Optimal Current Sensors for Automotive Testing

Easily connect high accuracy clamp-type sensors without cutting the cables. Sensors operate over a temperature range of -40°C to 85°C (-40°F to 185°F), characteristics that enable highly accurate measurements even inside the engine room of a car.

## Equipment Used



POWER ANALYZER  
PW4001



AC/DC CURRENT PROBE  
CT683xA Series

### PW4001

- Basic accuracy (power) of  $\pm 0.03\%$  rdg  $\pm 0.01\%$  f.s

### CT683x Series

- 200A AC/DC, DC to 50 kHz (CT6833, CT6833-01)
- 500A AC/DC, DC to 50 kHz (CT6834, CT6834-01)

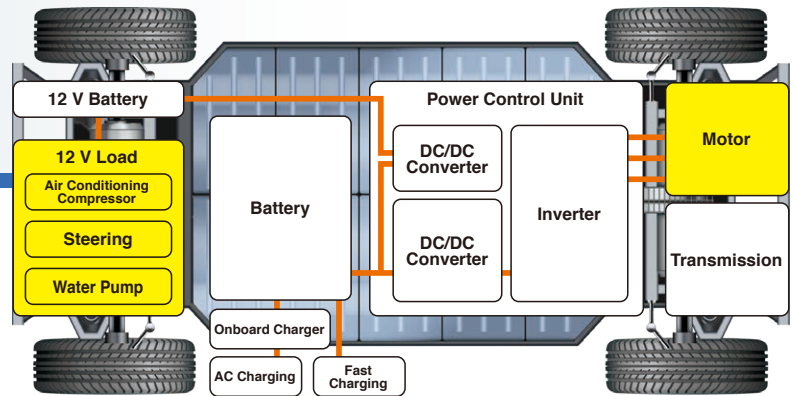
### CT684xA Series

- 20 A AC/DC, DC to 2 MHz (CT6841A)
- 200 A AC/DC, DC to 700 kHz (CT6843A)
- 500 A AC/DC, DC to 500 kHz (CT6844A)
- 500 A AC/DC, DC to 200 kHz (CT6845A)
- 1000 A AC/DC, DC to 100 kHz (CT6846A)

Design/Development

# Measuring Motor Temperature

Apply thermocouples to the motor frame and winding to record temperature variations. Display and record differences in temperature relative to the measurement environment as a waveform in real time.



## Accommodates up to four units

- Voltage: from 1 ms sampling
- Temperature: from 10 ms sampling
- Strain: from 1 ms sampling
- Humidity: from 10 ms sampling
- Resistance: from 10 ms sampling

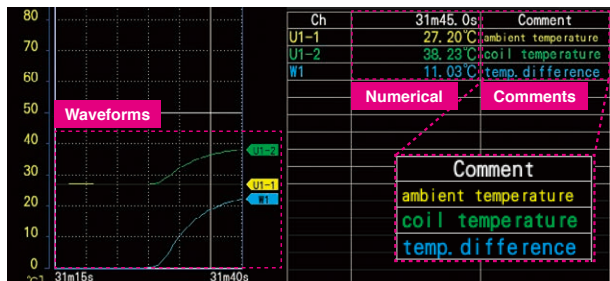
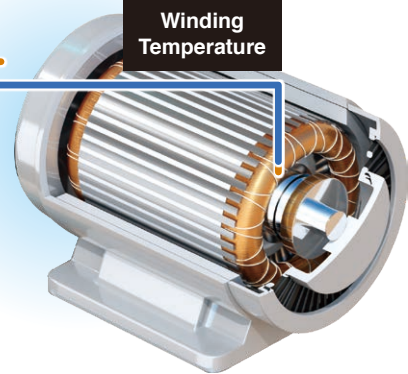


U8550



Ambient Temperature

Winding Temperature



Unit	Measure	Channel	Trigger	Alarm	Calculation	System
Numerical	Copy...	Formula			Formula	
Waveform	16-30s					
W1					$[(1*U1-2) - (1*U1-1) + (0*U1-1) + (0*U1-1)] + [0]$	
W2					$[(1*U1-1) + (0*U1-1) + (0*U1-1) + (0*U1-1)] + [0]$	
W3					$[(1*U1-1) + (0*U1-1) + (0*U1-1) + (0*U1-1)] + [0]$	
W4					$[(1*U1-1) + (0*U1-1) + (0*U1-1) + (0*U1-1)] + [0]$	
W5					$[(1*U1-1) + (0*U1-1) + (0*U1-1) + (0*U1-1)] + [0]$	
W6					$[(1*U1-1) + (0*U1-1) + (0*U1-1) + (0*U1-1)] + [0]$	
W7					$[(1*U1-1) + (0*U1-1) + (0*U1-1) + (0*U1-1)] + [0]$	
W8					$[(1*U1-1) + (0*U1-1) + (0*U1-1) + (0*U1-1)] + [0]$	
W9					$[(1*U1-1) + (0*U1-1) + (0*U1-1) + (0*U1-1)] + [0]$	
W10					$[(1*U1-1) + (0*U1-1) + (0*U1-1) + (0*U1-1)] + [0]$	
W11					$[(1*U1-1) + (0*U1-1) + (0*U1-1) + (0*U1-1)] + [0]$	
W12					$[(1*U1-1) + (0*U1-1) + (0*U1-1) + (0*U1-1)] + [0]$	
W13					$[(1*U1-1) + (0*U1-1) + (0*U1-1) + (0*U1-1)] + [0]$	

## Display Waveforms, Values, and Comments on The Screen

The instrument can simultaneously display waveforms and numerical values. Recorded data can be identified easily since user-entered comments can be displayed along with the data.

## Record The Differences Between The Ambient Temperature and The Winding Temperature

By configuring calculation formulas with the waveform calculation function, you can record the differences between temperature measurements along with the measurement results.



MEMORY HILOGGER LR8450



VOLTAGE/TEMP UNIT U8550

### LR8450

The instrument accommodates various measurement units. These units can measure not only temperature, but also voltage and strain at a 1 ms sampling period.

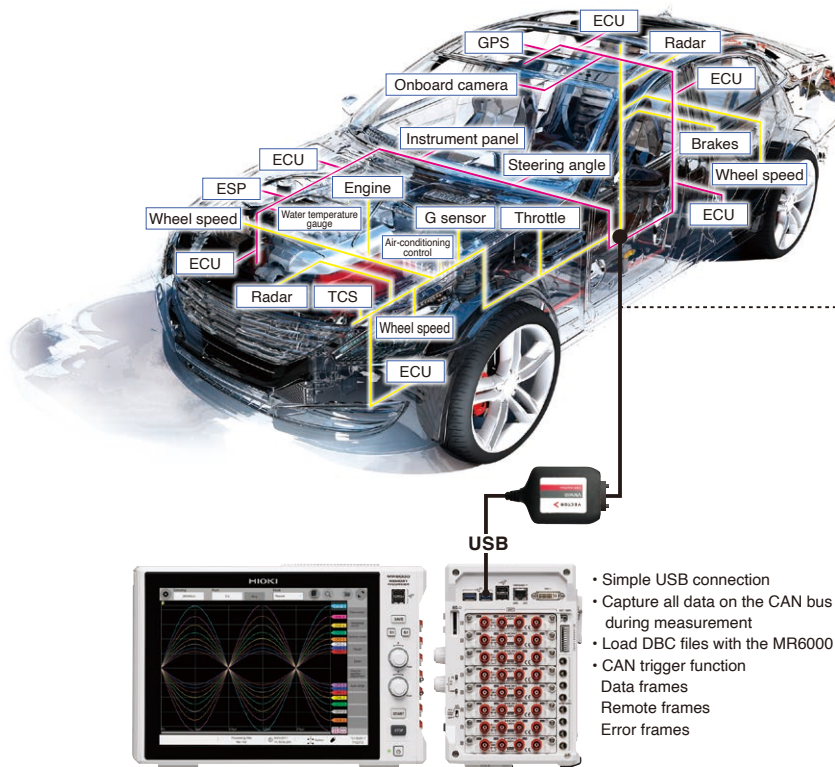
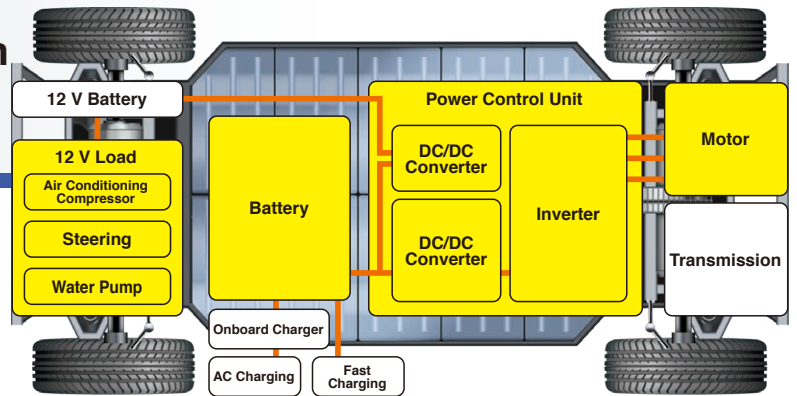
### LR8450-01 (wireless LAN model)

The LR8450-01 can accommodate wireless units such as the LR8530 Wireless Voltage/Temp Unit, eliminating the need to wire together the instrument and unit.

Design/Development

# EV and EV Motor Evaluation Using CAN/CAN FD

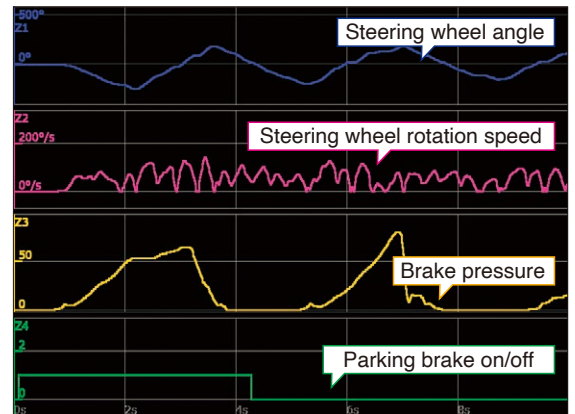
Accurately assess behavior during HILS testing and vehicle evaluation by simultaneously measuring control and sensor data on the CAN bus and actual analog values.



- Simple USB connection
- Capture all data on the CAN bus during measurement
- Load DBC files with the MR6000
- CAN trigger function
- Data frames
- Remote frames
- Error frames

**Connect using a sub-harness or SP7001**

SP7001 Evaluate vehicles with peace of mind by detecting signals from outside wire insulation.

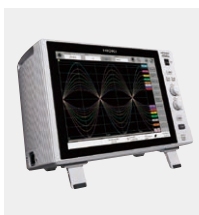


Choose signals to display after measurement

## Vehicle evaluation

When dealing with parameters that are difficult to measure in assembled vehicles, you can use data on the CAN bus to assess vehicle condition and status. Use the Non-Contact CAN Sensor SP7001 to monitor a CAN bus without the need for bothersome preparations like fabricating sub-harnesses or modifying cables. Simply remove the sensors when you're finished, without any effect on the vehicle.

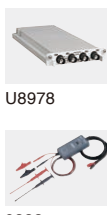
## Equipment Used



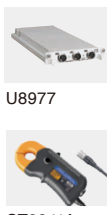
MR6000/MR6000-01



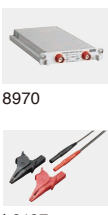
SP7001-90



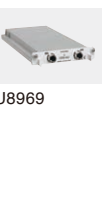
U8978



U8977



8970



U8969



9322



CT6841A



L9197

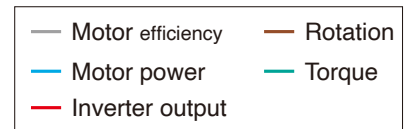
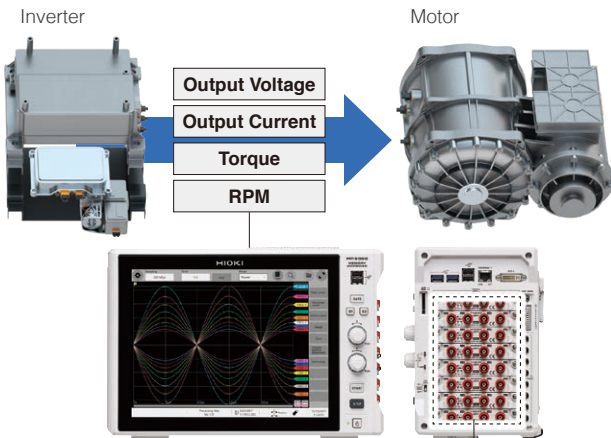
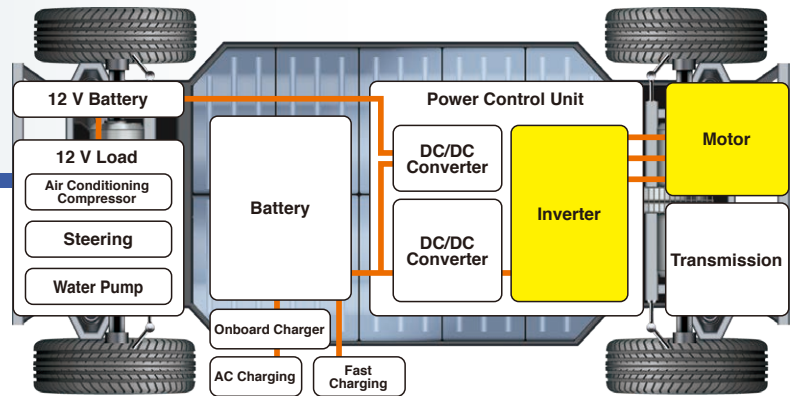
- MEMORY HiCORDER MR6000/MR6000-01
- NON-CONTACT CAN SENSOR SP7001-90
- 4CH ANALOG UNIT U8978
- DIFFERENTIAL PROBE 9322
- 3CH CURRENT UNIT U8977
- AC/DC CURRENT PROBE CT6841A
- FREQ UNIT 8970
- CONNECTION CORD L9197
- STRAIN UNIT U8969
- Torque sensor\*1

\*1 Torque sensor (strain gage-type converter)  
(For more information about the sensor, please contact the sensor manufacturer.)

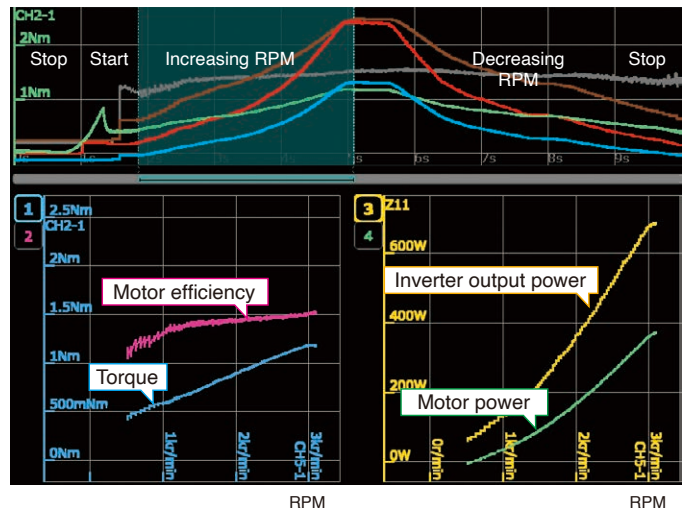
Design/Development

# Measuring Dynamic Motor Characteristics

Record inverter output voltage and current, torque, and RPM from motor start to stop. Calculate inverter output power, motor power, and motor efficiency using waveform calculations.



<b>Output Voltage</b>  U8978		<b>Output Current</b>  9322	
<b>Torque</b>  U8969		<b>RPM</b>  8970	
 CT6841A		 L9197	



## Calculate Inverter Output Power, Motor Power, and Motor Efficiency Using Waveform Calculations

Calculate motor power, motor efficiency, and inverter output power after measurement using high-speed waveform calculations and display the results using the instrument's X-Y display function. The ability to use the X-Y display for waveform calculation results as well as input signals from measurement units means you can perform a broad range of analyses. Additionally, X-Y analysis can be performed at user-specified areas of the recorded fluctuating waveform, since you can choose waveform areas for generating an X-Y display.

### Equipment Used



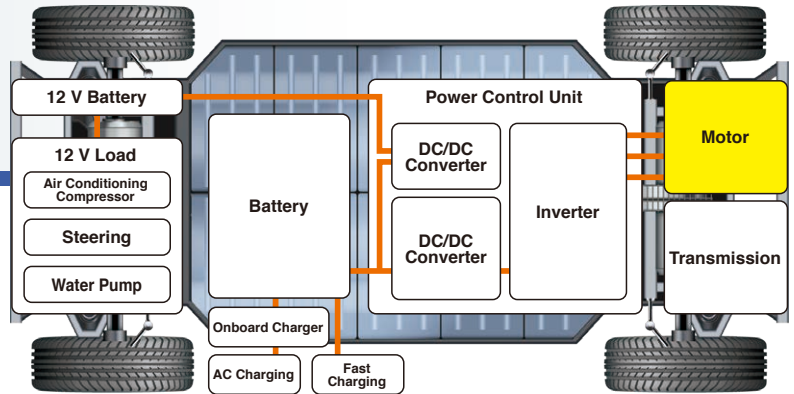
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Design/Development

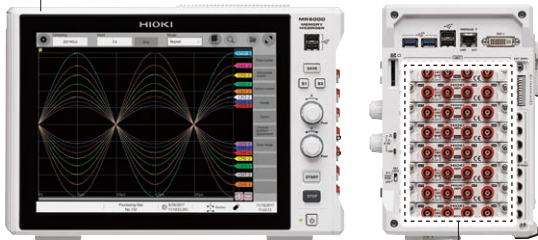
# Measuring Motor Torque Vibrations

Measure torque and vibration, and analyze behavior during motor operation. Discover resonance phenomena and other unpredicted frequency components by using FFT calculations to perform a frequency analysis.



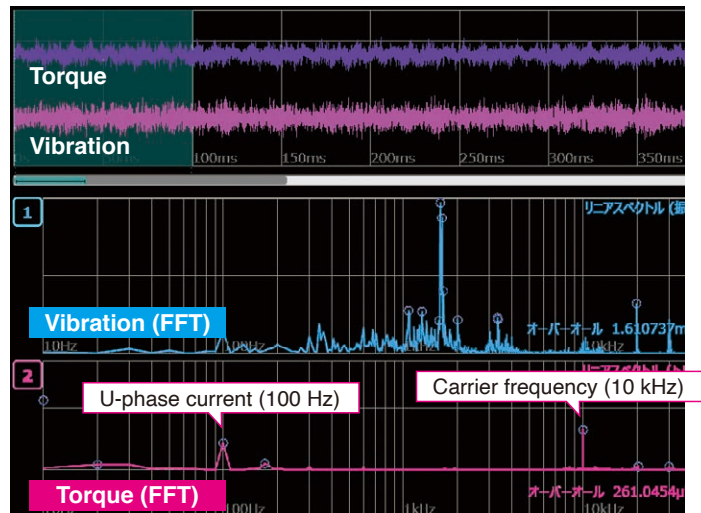
Motor

- Torque
- Vibration



Torque	Vibration
U8969	U8979

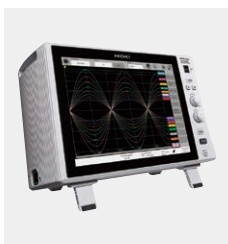
## Record Torque and Vibration.



## Perform Frequency Analysis Using FFT Calculations.

The MR6000/MR6000-01's FFT calculation functionality can be used to perform frequency analysis of torque and vibration signals. The MR6000/MR6000-01's FFT calculation functionality can analyze 8 phenomena simultaneous per measurement. By performing FFT analysis of signals input to different channels, it is possible to analyze frequency components occurring at the same time on different channels.

## Equipment Used



MR6000/MR6000-01



U8969      U8979

- MEMORY HiCORDER MR6000/MR6000-01
- STRAIN UNIT U8969
- Torque sensor<sup>1</sup>
- CHARGE UNIT U8979
- Acceleration sensor<sup>2</sup>

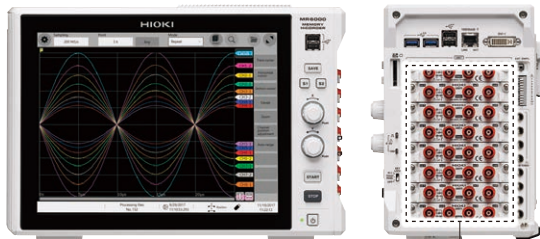
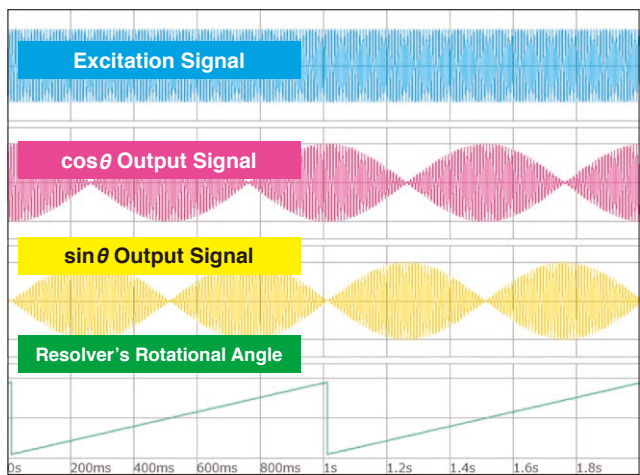
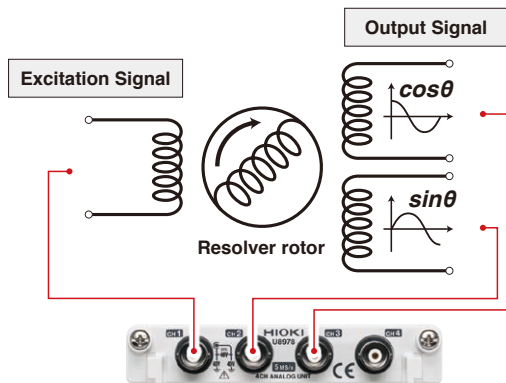
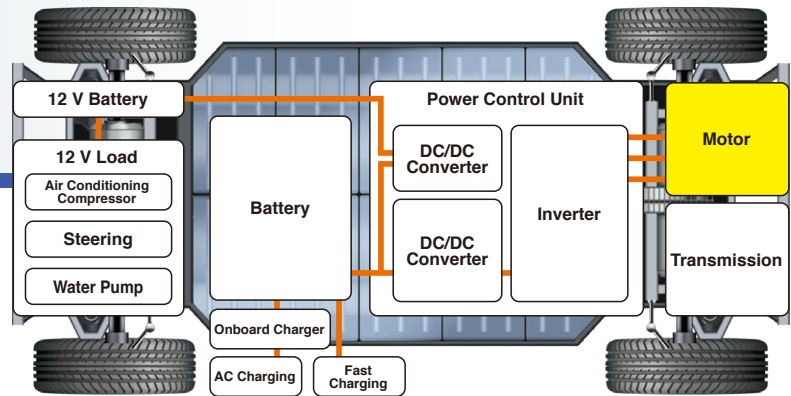
The torque sensor (strain gage-type converter) is connected to the Strain Unit U8969 to measure torque. An acceleration sensor affixed to the chassis, on which the motor is mounted, is connected to the Charge Unit U8979 to measure vibrations being transferred to the chassis.

<sup>1</sup> Torque sensor (strain gage-type converter) (For more information about the sensor, please contact the sensor manufacturer.)  
<sup>2</sup> Charge output type with built-in pre amp (For more information about the sensor, please contact the sensor manufacturer.)

Design/Development

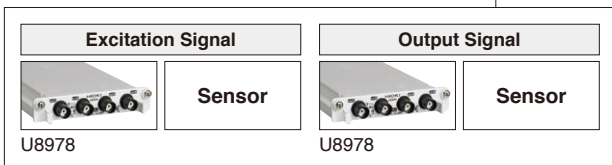
# Measuring Resolver Rotation Angles

A resolver is used as a sensor to accurately measure the angular position of the motor. Resolvers are used in harsh environments such as industrial motors, servers, and electric vehicles (EVs) because they can operate under demanding conditions for extended period of time. In order to increase EV range, it's necessary to control motors with a high degree of precision so as to boost their energy efficiency.

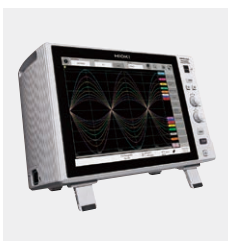


## Calculate The Resolver's Rotational Angle Using Waveform Calculations.

The resolver's excitation signal and output signal ( $\sin\theta$  and  $\cos\theta$ ) are input to the 4ch Analog Unit U8978. Since setups that would have required two slots with previous models can be accommodated with a single slot, there's capacity left over to measure temperature, control signals, torque, and current signals at the same time. The instrument's waveform calculation function is used to calculate the resolver's rotational angle. Motor control sequences can be adjusted by analyzing the relationship between the resolver rotation angle and other signals.



## Equipment Used



MR6000/MR6000-01



U8978

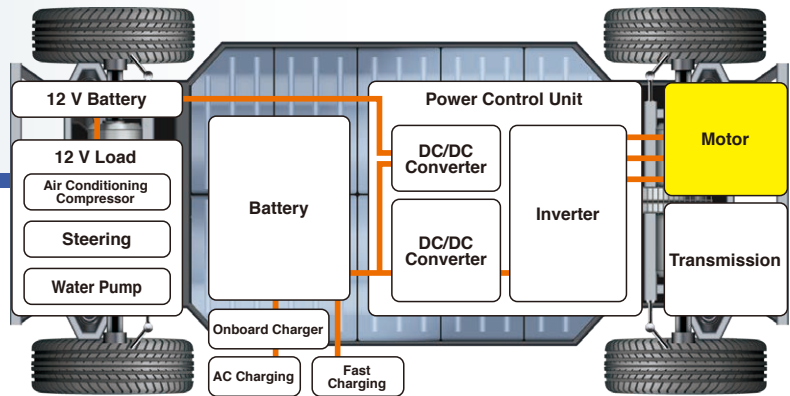
- MEMORY HiCORDER MR6000/MR6000-01
- 4CH ANALOG UNIT U8978

The 4ch Analog Unit U8978 can be used to measure a resolver's excitation signal and output signal ( $\sin\theta$  and  $\cos\theta$ ) with a single unit slot. Additionally, the MR6000/MR6000-01's high-speed waveform calculation function can be used to display the rotational angle.

**Production/Testing**

# Layer Short Testing of Motor Windings

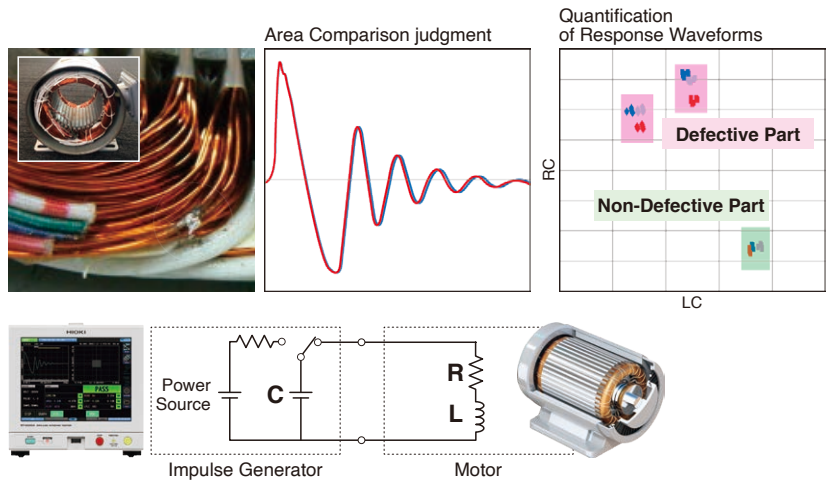
Detect insulation failures (layer shorts) and deterioration in motor windings. Generate pass/fail judgments with greater precision than conventional approaches by quantifying response waveforms.



## Capture Minuscule Variations That Do Not Appear in Response Waveforms

Detect minuscule defects that do not appear in response waveforms more effectively than conventional area comparison judgment (AREA, DIFF AREA) by quantifying response waveforms.

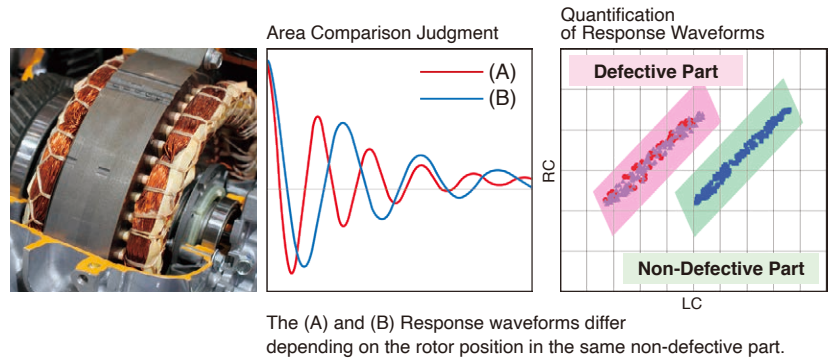
Since minuscule defects such as 1-turn shorts differ only slightly from the response waveform for a non-defective part, it's difficult to detect them using area comparison.



## Carry Out Tests with The Rotor Installed

Changes in response waveforms caused by rotor position can also be quantified. Pass/fail judgments can then be generated by configuring non-defective and defective part areas.

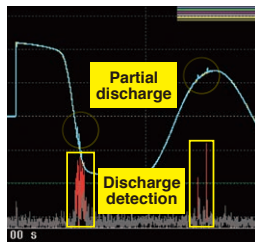
Since the response waveform varies with rotor position in conventional area comparison judgment, it is not possible to make pass/fail judgments for the motor.



**Equipment Used**



IMPULSE WINDING TESTER ST4030A



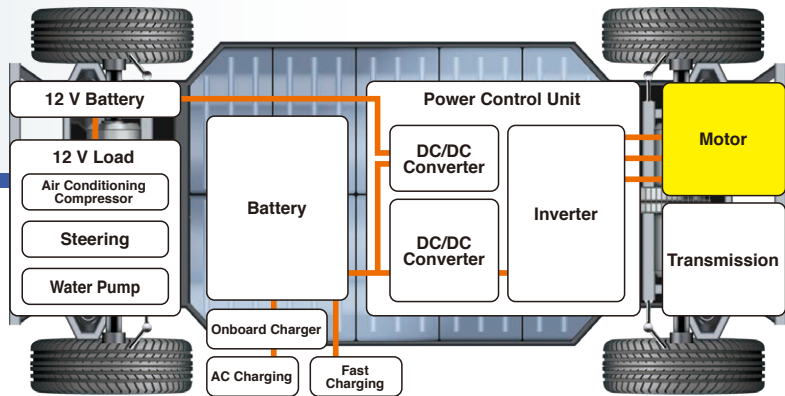
Discharge Detection Function ST9000

- High-precision waveform detection: 200 MHz, 12-bit resolution
- Quantification of response waveforms (using a patent held by Toenec Corporation)
- Detection of discharges obscured by noise (option)

Production/Testing

# Motor Winding Maintenance

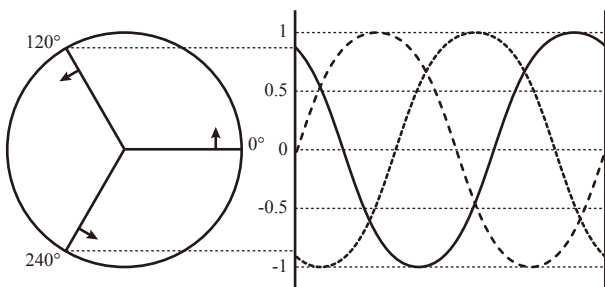
Perform impulse testing and use the results in motor winding maintenance and trend management.



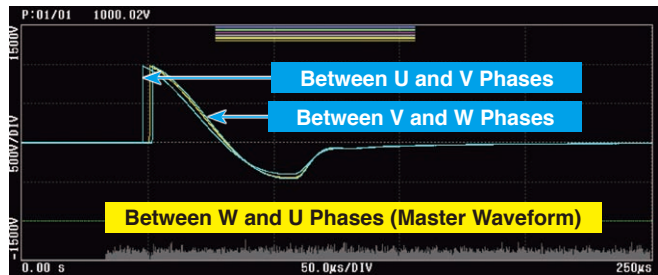
## Check for Insulation Defects and Deterioration Even If No Non-Defective Part is Available

On a standard, properly configured 3-phase motor, the phases (U, V, and W) are balanced. Consequently, the response waveforms obtained when an impulse voltage is applied between phases (U-V, V-W, W-U) will be almost identical.

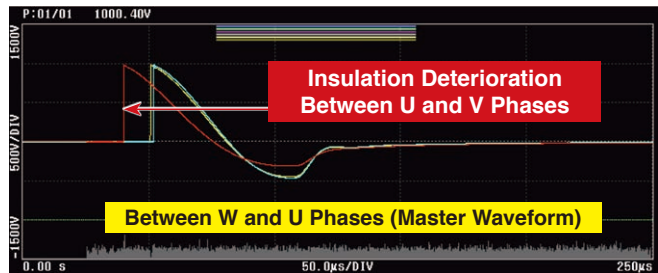
By tentatively identifying the response waveform obtained from one phase as the waveform for a non-defective part and comparing it to the response waveforms from the other phases, you can detect insulation failures and deterioration.



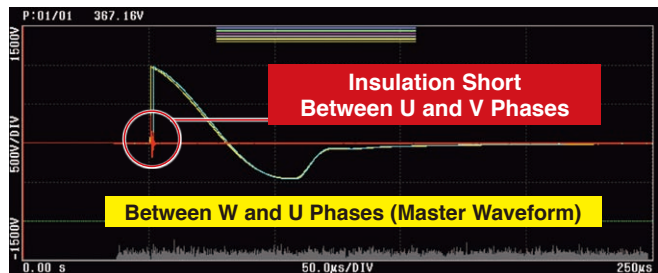
Properly Configured 3-phase Motor Phases (U, V, W) are Balanced.



Non-Defective Product Response Waveform



Example of Response Waveform Exhibiting Insulation Deterioration

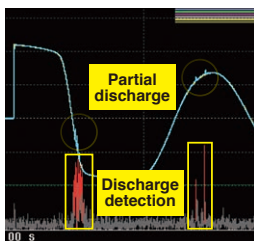


Example of Response Waveform Exhibiting Insulation Short

## Equipment Used



IMPULSE WINDING TESTER ST4030A



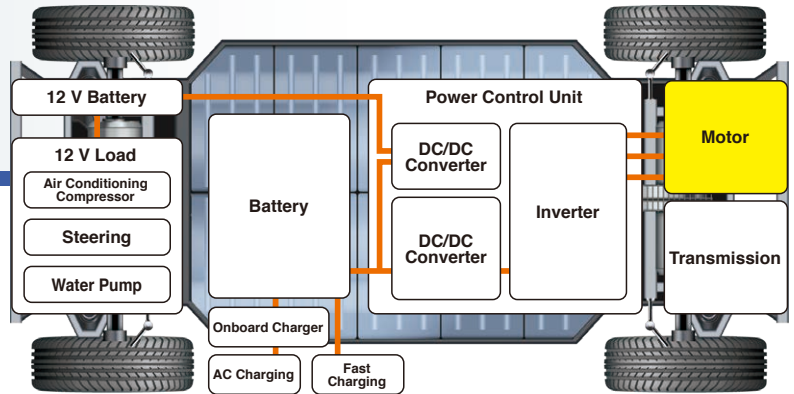
Discharge Detection Function ST9000

- High-precision waveform detection: 200 MHz, 12-bit resolution
- Quantification of response waveforms (using a patent held by Toenec Corporation)
- Detection of discharges obscured by noise (option)

**Production/Testing**

**Partial Discharge Testing (IEC-Compliant / Latent Defect Detection)**

Partial discharge testing is conducted to detect minute insulation defects inside motors and prevent insulation breakdown risks in advance. By using two types of voltage sources—high-voltage AC signals and impulse signals—latent defects can be detected effectively.

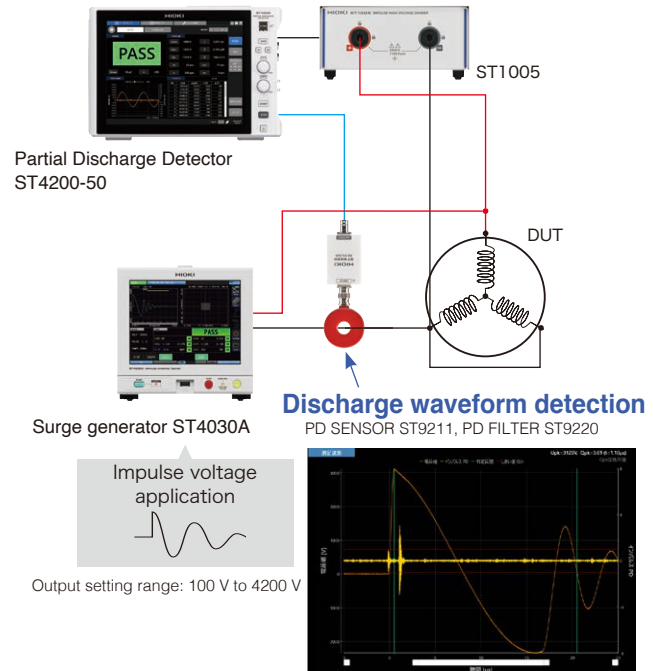
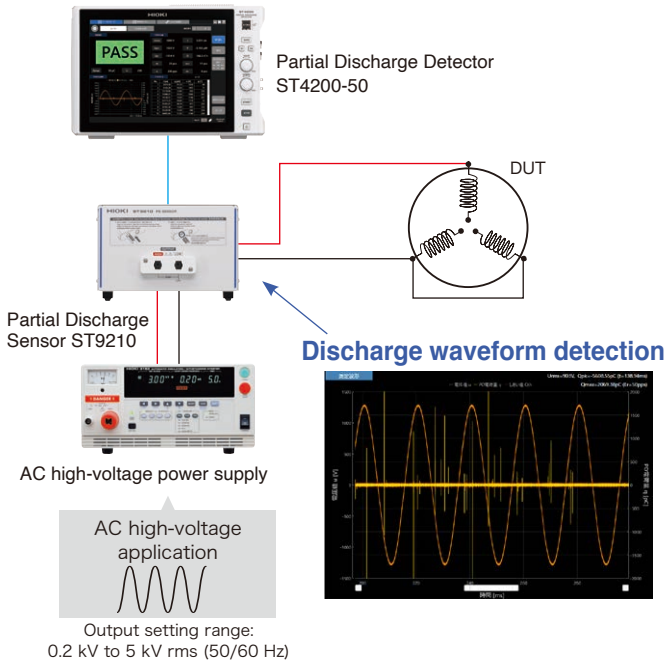


**Partial discharge testing using hipot testers and surge testers**

In partial discharge testing, a high voltage is applied to the test object using a hipot tester surge tester. The response waveform is monitored via a partial discharge sensor to detect partial discharges. AC PD testing with a hipot tester enables effective detection of partial discharges between phases and between a phase and the stator core, as it allows high voltage to be applied for extended period – unlike surge PD testing, which applies voltage only for very short durations. Surge PD testing with a surge tester can detect partial discharges between windings within the same phase and between phases after neutral point connection, which are difficult to detect with AC PD testing.

**AC PD Testing**

**Surge PD Testing**



**Equipment Used**

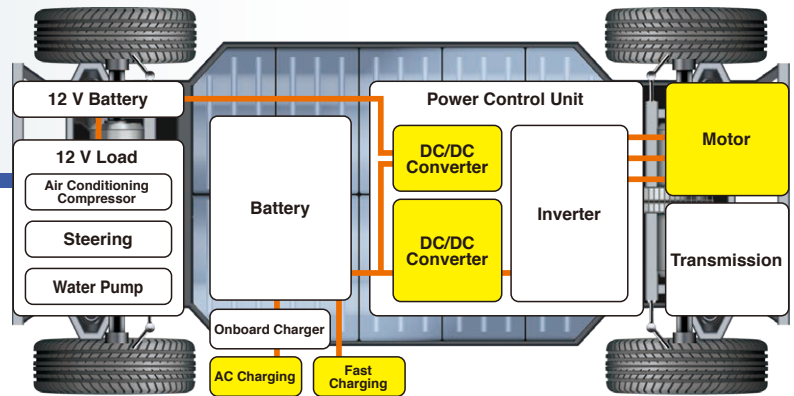


- PARTIAL DISCHARGE DETECTOR ST4200-50
- PD SENSOR ST9210, for AC PD detection
- PD SENSOR ST9211 for surge PD detection
- PARTIAL DISCHARGE ST9220
- IMPULSE HIGH VOLTAGE DIVIDER ST1005
- HIGH VOLTAGE MULTIPLEXER SW2001
- PD SENSOR ST9200, for AC PD detection
- PD SENSOR ST9211, for surge PD detection
- AUTOMATIC INSULATION/WITHSTANDING HITESTER 3153
- IMPULSE WINDING TESTER ST4030A

**Production/Testing**

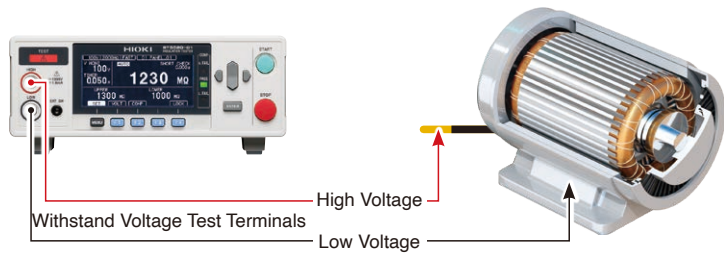
**Motor and Winding Insulation Resistance & Withstand Voltage Testing**

Carry out insulation resistance and withstand voltage testing. Ensure a high level of safety by testing the state of insulation as part of shipping inspections.



**For Use in Shipping Inspections Measure Insulation Resistance and Withstand Voltage**

Insulation deterioration leads to the risk of electric shock and ground faults. The condition of insulation is tested during shipping inspections to ensure product safety.



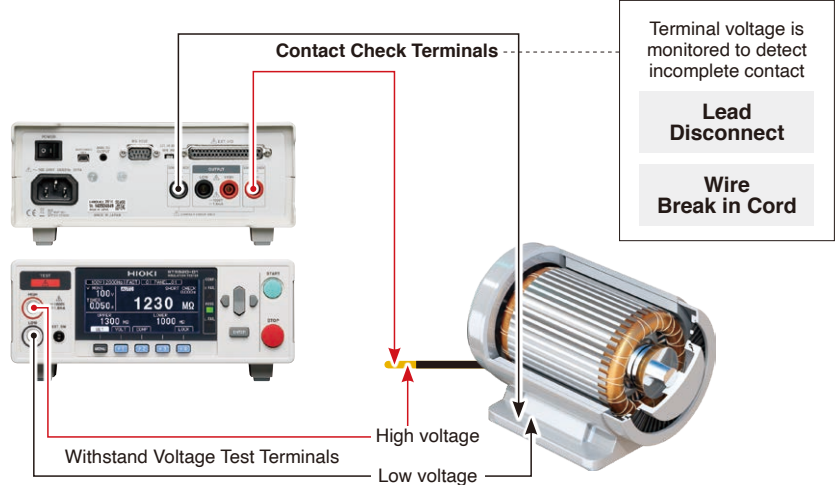
**Results of Insulation Deterioration**

**Risk of Electric Shock**

**Risk of Ground Faults**

**Contact Check Function to Ensure Reliable Testing**

Incomplete probe contact and wire breaks in cables can prevent proper contact with the device under test. In such cases, defective parts can be misidentified as non-defective. Contact check functionality provides an effective means of ensuring test integrity.



**Equipment Used**



INSULATION TESTER  
ST5520



AUTOMATIC INSULATION/  
WITHSTANDING HI-TESTER  
3153

Contact checks can be performed continuously without affecting measured values.

**ST5520**

- 25 V to 1000 V DC, 0.002 MΩ to 9990 MΩ

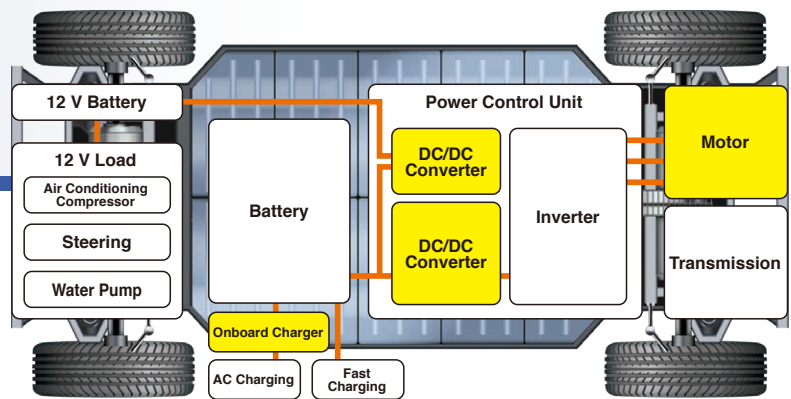
**3153**

- AC withstand voltage testing: 0.2 kV to 5 kV AC, 100 mA
- Insulation resistance testing: 50 V to 1200 V DC, 0.100 MΩ to 9999 MΩ

Production/Testing

## Winding Resistance Measurement

Check for wire breaks by measuring winding resistance with a high level of precision. Check for incorrect wire thickness and turn count by using a high-precision resistance meter to make the measurements.



### Testing Winding Quality with Resistance Measurement

To operate a motor efficiently, it's necessary to apply a large current. To accommodate such currents, thick windings with low resistance are essential.

What can resistance values tell us?

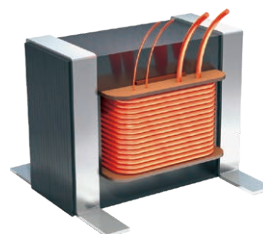
Incorrect Wire Thickness

Incorrect Number of Turns

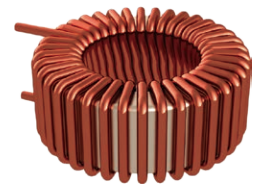
Winding Shorts



Motor Windings



Transformer Winding



Coil Winding

### Performance Required for Resistance Measurement

Winding resistance, which is continually falling as technology progresses, can be accurately measured using a resistance meter.

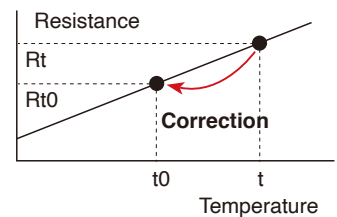
Required Performance

Low-Resistance Measurement

When measuring large windings, where low resistance values are increasingly becoming the norm, values must be managed on the order of 10  $\mu\Omega$ .

Ambient Temperature Correction

It's essential to perform temperature correction since wire resistance values vary with temperature.



### Equipment Used



RESISTANCE METER  
RM3545A



MULTIPLEXER UNIT  
Z3003



RESISTANCE METER  
RM3548-50

#### RM3545A

- High-precision resistance meter with a resolution of 1 n $\Omega$
- The RM3545A-2 features an available internal multiplexer that efficiently measures resistance at multiple points.

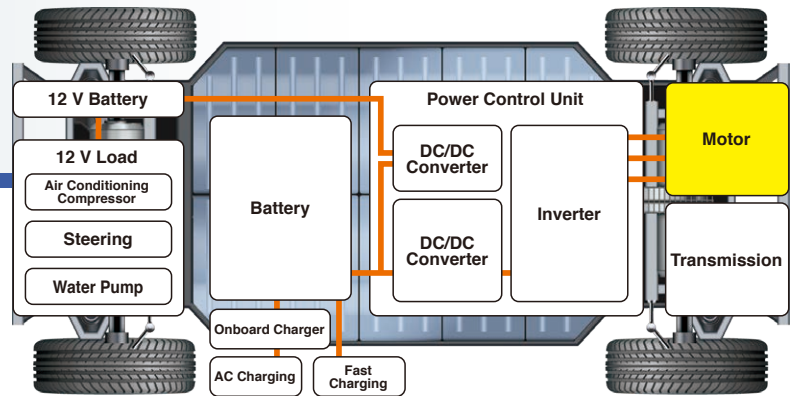
#### RM3548-50

- Temperature correction functionality and interval measurement are convenient in temperature rise testing of motors and transformers.
- The portable form factor is ideal for measuring large motors and transformers.

Production/Testing

# Motor Coil Inductance Measurement

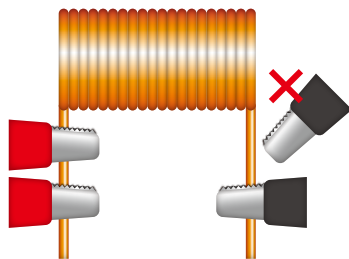
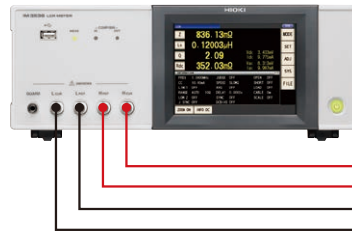
Measure winding inductance. Check phase balance, motor dynamic performance, RPM variations, and compatibility of the driver and motor.



## Using Winding Inductance to Test Motor Performance

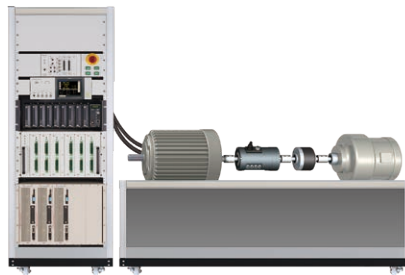
What can inductance tell us?

- Phase Balance
- Motor Operating Performance
- RPM Variations
- Compatibility of Drivers and Motors



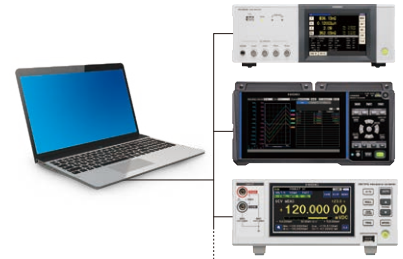
### Contact Check

Preventing erroneous measurement to ensure reliable testing



### Cable Length: 4 m

Accuracy is guaranteed for measurement cables up to 4 m in length. Compatible with large equipment designed for use with motors



### Labview Driver Available

Use in combination with other instruments.

## Equipment Used



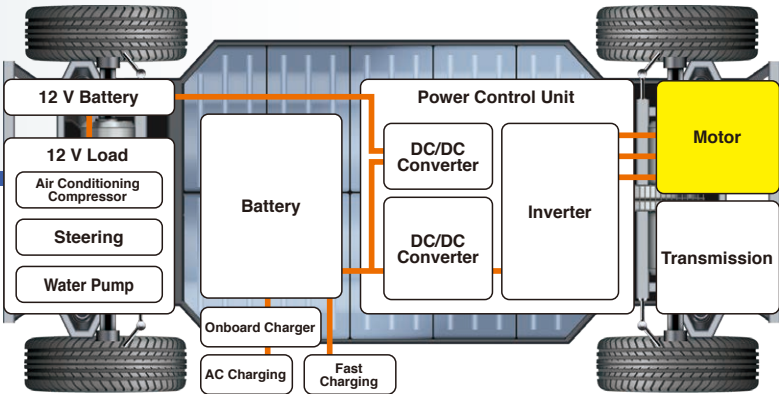
LCR METER  
IM3536

- DC and 4Hz to 8MHz (up to 10MHz special order available) measurement frequency
- Manage winding inductance values using the judgment function.

**Production/Testing**

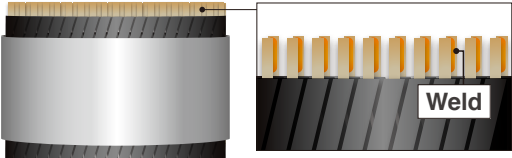
# Motor Weld Quality Testing

Test weld quality in hairpin stators (rectangular-wire) using a high-resolution, high-accuracy DC resistance meter.



## Hairpin Stators

Pre-formed rectangular copper conductors (“hairpins”) are inserted into the stator core and robotically welded at the end turns to join same-phase conductors. Incomplete joints can lead to latent defects such as insufficient weld penetration, cracking, or pinholes.



Hairpin Wire Stator

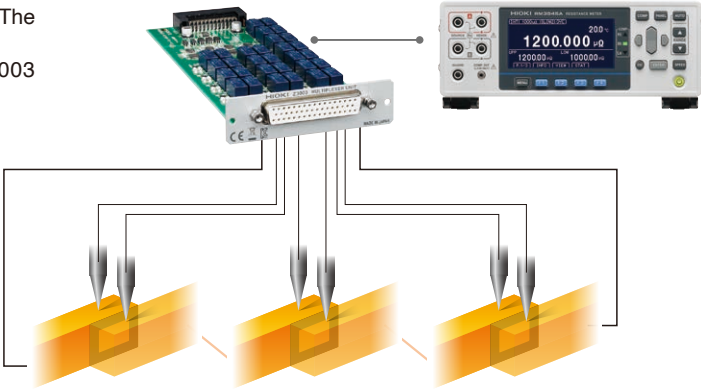


## Testing Weld Quality with DC Resistance Measurement

Probes for detecting voltage contact both side of welding point. The RM3545A can measure resistance of welding. You can easily built measurement system by use the Z3003 multiplexer unit with the RM3545A-2.

Since the Resistance Meter RM3545A-2 can measure resistance at a resolution of 1 nΩ in the 1000 μΩ range, the weld state can be judged on the basis of DC resistance values.

\*Use the Temperature Sensor Z2001 with the RM3545A's temperature correction function.



## Equipment Used



RESISTANCE METER RM3545A-2



MULTIPLEXER UNIT Z3003

- World-Class Accuracy & Resolution
- Best accuracy at 10 μΩ: approx. ±0.1 μΩ
  - Minimum resolution: 1 nΩ
  - Temperature compensation to correct temperature-induced resistance changes

Accurate ultra-low-resistance measurement enables quantitative assessment of rectangular-wire weld integrity, ideal for production testing.

**HIOKI**  
HIOKI E. E. CORPORATION

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